SERVICE REQUIREMENTS

TOYOTA

These requirements are for vehicles operating under normal conditions.
Intervals may change for abnormal or severe usage, see over.

BATTERY ELECTRIC VEHICLE

I = INSPECT, CLEAN, AND ADJUST AS NECESSARY
R = REPLACE, **S** = SAVE, **C** = CLEAN,
T = TIGHTEN TO SPECIFIED TORQUE

A

Brake pedal and EPB operation	I
Air conditioning system operation	I
Electrical equipment operation (lights,wipers etc)	I
Electronic Health Check – Toyota diagnostic computer (GTS+)	S
Puncture repair kit expiry date	I
Auxiliary battery - security, health check condition	I
Cabin air filter	R
Brake fluid level	I
Inverter/traction battery coolant fluid level	I
Heater coolant fluid level	I
Cooling and heater system hoses	I
Tyre condition and pressure	I
Wheel bearing condition	I
Front brake pads and discs	I
Rear brake pads and discs	I
Brake pipes and hoses	I
Steering wheel, linkage, rack, rubber boots	I
Drive shaft joints and boots	I
Ball joint and dust cover	I
Front and rear suspension components. Condition & tightness	I
Transmission fluid - front/rear (visual leak inspection)	I

A	Body and under body/chassis condition	I
	Torque all wheel bolts	T
B	Brake fluid (DOT3 or DOT4)	R
C	e-Transaxle fluid (FWD & AWD)	R
	Rear eAxle fluid (AWD)	R
D	Air Conditioning service (include replace cabin air filter) **Note:** A/C service to be carried out at specified intervals to ensure traction battery cooling continues to operate efficiently.	R
E	Heater coolant (then every 75,000 km)	R
F	Inverter/traction battery coolant (then every 75,000 km)	R

ROAD TEST (Verify overall performance and operation)

SERVICE INTERVAL

(SERVICE BY AGE OR KM, WHICHEVER OCCURS FIRST*)

VEHICLE AGE/YR	KM	RECOMMENDED * Interval will change for severe usage, see over								
1	15,000	A								
2	30,000	A	+	B						
3	45,000	A	+		D					
4	60,000	A	+	B						
5	75,000	A								
6	90,000	A	+	B	+	C	+	D		
7	105,000	A								
8	120,000	A	+	B						
9	135,000	A	+	D						
10	150,000	A	+	B	+	E				
11	165,000	A								
12	180,000	A	+	B	+	C	+	D		
13	195,000	A	+	F						

Additional Maintenance Recommendations
BATTERY ELECTRIC VEHICLE

Some additional maintenance maybe necessary due to abnormal or severe driving conditions.

If your vehicle is operating in conditions not covered in the list below, please contact the Service Manager of your Toyota store who will recommend the best service for your vehicle.

1 VEHICLES THAT ARE FREQUENTLY SUBJECT TO OPERATING FULLY (OR HEAVILY) LOADED.

- **Brake discs, pads:** Inspect more frequently.
- **Brake fluid:** Shorten normal replacement interval.
- **E-transmission fluid (front/rear):** Inspect more frequently and shorten normal replacement interval if required.
- **Tightness of chassis/body nuts and bolts:** Inspect more frequently.
- **A/C system:** Inspect operation/service if required.

2 VEHICLES THAT ARE USED FREQUENTLY IN DUSTY CONDITIONS.

- **Cabin air filter:** Inspect more frequently and shorten normal replacement interval if required.
- **Brake discs, pads:** Inspect more frequently.
- **Brake fluid:** Inspect more frequently for contamination.

3 VEHICLES THAT ARE USED FREQUENTLY ON ROUGH ROADS OR MUDDY CONDITIONS.

- **Brake discs, pads:** Inspect more frequently.
- **Brake fluid:** Inspect more frequently for contamination.
- **Steering linkage, suspension joints, rubber boots:** Inspect at half the specified distance or time.
- **Body and underbody/chassis condition:** Inspect/clean more frequently.
- **Tightness of chassis/body nuts and bolts/battery pack retaining bolts:** Inspect more frequently.

4 VEHICLES DRIVEN THROUGH WATER SUCH AS FORDING STREAMS OR FLOODED ROADS.

- **Brake operation:** Inspect immediately.
- **E-transmission fluid (front/rear):** Check for water contamination as soon as practicable
- **Radiator and A/C condenser:** Inspect fins are clear of debris.